



Installation Instructions

FTS22021 & BK 2004 F-150 4wd 2.5" Adjustable Coil Over

PARTS LIST-

FTS22021 (To Be Used In Place Of FTS22018)

Qty	Part Number	Description
2	FT30107	2.50 Adjustable Coil Over Assembly.
1	FT30101	Spanner Wrench
2	FT30111	Mis-Alignment Hat
2	FT30112	Mis-Alignment Front
2	FT30113	Mis-Alignment Rear
2	62115501081	5/8"-11 x 5 1/2" Bolt Gr.8
2	62110003382	5/8"-11 Stover Lock Nut Gr. 8
4	62000005081	5/8" SAE Flat Washer Gr. 8
2	FT70011BK	Impact Tubes
2	FTBK52	Lift Block W/Bump Stop
4	FT737U	U-Bolt
1	FT30069BK	Skid Plate
1	FTS292	Pivot Bolts/ Align. Cams Kit
1	FT50089	4 Pack Sleeve Rear Shocks
2	FT22018i	Instruction Sheet
2	FT22021i	Instruction Sheet 2.5" Coil Over

TOOL LIST- (NOT INCLUDED)

- Assorted Metric & Standard Wrenches
- Torque Wrench
- Standard Allen Wrench Set

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED, SEVERE FRAME, DRIVELINE AND / OR SUSPENSION DAMAGE MAY RESULT.

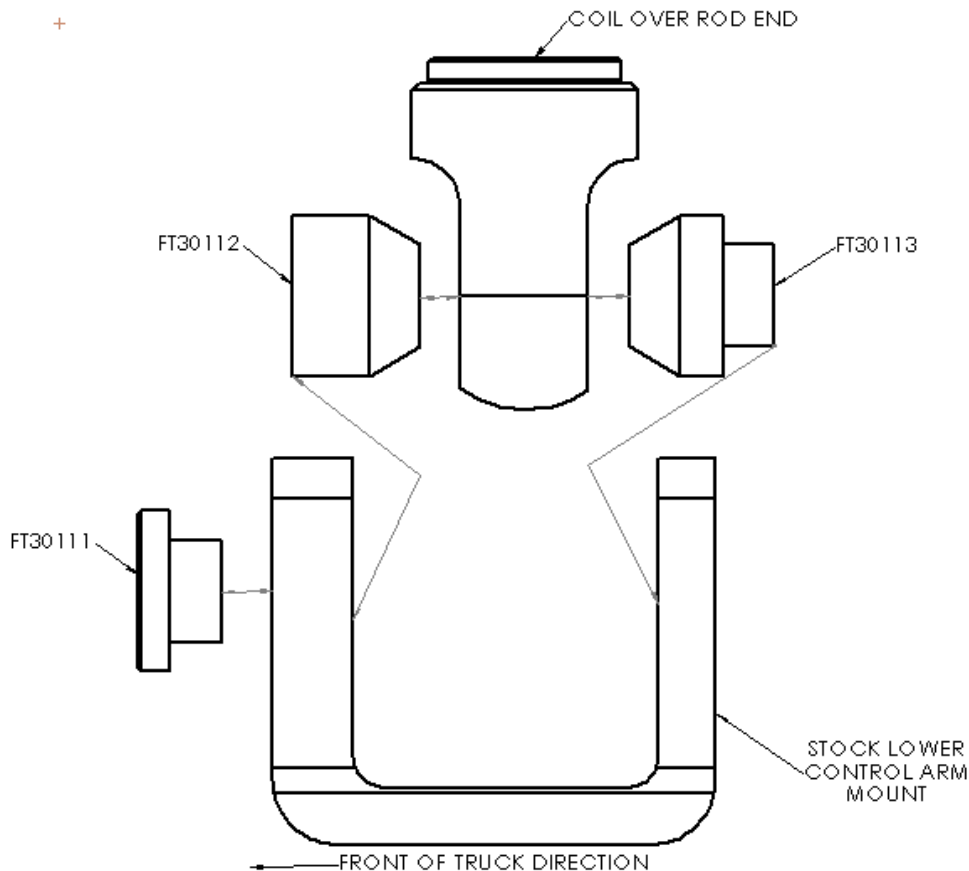
CHECK FOR FRAME AND SUSPENSION DAMAGE PRIOR TO INSTALLTION. THIS KIT DOES NOT REQUIRE WELDING FOR INSTALLATION. DO NOT WELD ANY OF THESE COMPONENTS. THE INSTALLATION OF THIS KIT SHOULD BE PERFORMED BY A PROFESSIONAL MECHANIC.

CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST ABOVE BEFORE BEGINNING INSTALLATION OF THIS KIT. IF ANY PIECES ARE MISSING, CONTACT FABTECH AT 909-597-7800.

FINAL RIDE HEIGHT OF THE TRUCK SHOULD NOT EXCEED 6" OVER THE STOCK TRUCK RIDE HEIGHT. INCREASING THE RIDE HEIGHT OVER THE RECOMMEND HEIGHT CAN CAUSE SERIOUS SUSPENSION AND OR CHASSIS DAMAGE.

INSTALLATION-

1. Follow the main enclosed instruction sheet for the complete installation of the kit with the exception of the installation of the coil over assembly. Part number FT30074 (shock bushings and sleeves) supplied in FTS22017 (box 2) will not be used when installing the adjustable coil over system, discard FT30074. The following should be followed when installing the 2.5" Adjustable Coil Over.
2. Working from the driver side of the truck, locate one of the supplied FT30107 adjustable coil overs, using the supplied 3/8" bolts and washers attach the upper mounting plate to the factory upper coil seat. Torque to 35 ft. lbs.
3. Locate one of each of the supplied FT30011 & FT30012 & FT30013 Mis-Alignments, and 5/8" bolt, nut, and washers. Attach the shock to the lower control arm as shown in the drawing below. Torque to 100 ft. lbs. **SEE DRAWING AT BOTTOM OF PAGE.**
4. Repeat steps two and three on the passenger side of the truck.
5. Using the supplied FT30101 spanner wrench adjust the spring collar on the coil over to 1" of threads showing above the spanner nut. **(THIS MEASUREMENT IS A STARTING POINT, DUE TO DIFFERENCES OF TRUCK CONFIGURATION ADJUSTMENT WILL NEED TO BE MADE ONCE THE TRUCK IS COMPLETE AND RIDE HEIGHT CAN BE MEASURED).** Tight the Allen bolt on the spring collar to hold the collar in place. **DO NOT OVER TIGHTEN THE ALLEN BOLT ON THE COLLAR, YOU MAY DAMAGE THE THREADS ON THE SHOCK.**
6. Recheck each nut and bolt for proper torque.
7. Turn the wheels left to right and check for proper turning radius.
8. To make adjustments to the ride height of your truck, jack up the front end of the truck and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!** Loosen the locking Allen bolt on the spring collar and either tighten or loosen the collar using the supplied spanner wrench. Make adjustments two turns per measurement. When adjusting the coil over you should use a thread lubricate on the threads on the shocks to make the adjustment easier. **NEVER ADJUST THE SPRING COLLOR WHILE THE TRUCK IS ON THE GROUND.**



RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.

For technical assistance call: 909-597-7800

Product Warranty and Warnings-

Fabtech provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following Fabtech items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Coil over take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

Fabtech does not warrant any product for finish, alterations, modifications and/or installation contrary to Fabtech's instructions. Alterations to the finish of the parts including but not limited to painting, powdercoating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

Fabtech products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death. Fabtech front end Desert Guards may impair the deployment or operation of vehicles equipped with supplemental restraining systems/air bag systems and should not be installed if the vehicle is equipped as so.

Fabtech makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturers production changes and/or inconsistencies by the auto manufacturer, Fabtech cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in Fabtech's catalog are only a guideline for street driving with noted fender trimming. Fabtech is not responsible for damages to the vehicle's body or tires.

Fabtech's obligation under this warranty is limited to the repair or replacement, at Fabtech option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. Fabtech is not responsible for damages and/or warranty of other vehicle parts related or non related to the installed Fabtech product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by Fabtech.

Fabtech suspension components must be installed as a complete system including shocks as shown in our current catalog. All warranties will become void if Fabtech parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. Fabtech does not warrant products not manufactured by Fabtech.

Installation of Fabtech product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of Fabtech products with the consumer prior to purchase.

Fabtech reserves the right to supercede, discontinue, change the design, finish, part number and, or application of parts when deemed necessary without written notice. Fabtech is not responsible for misprints or typographical errors within the catalog or price sheet.